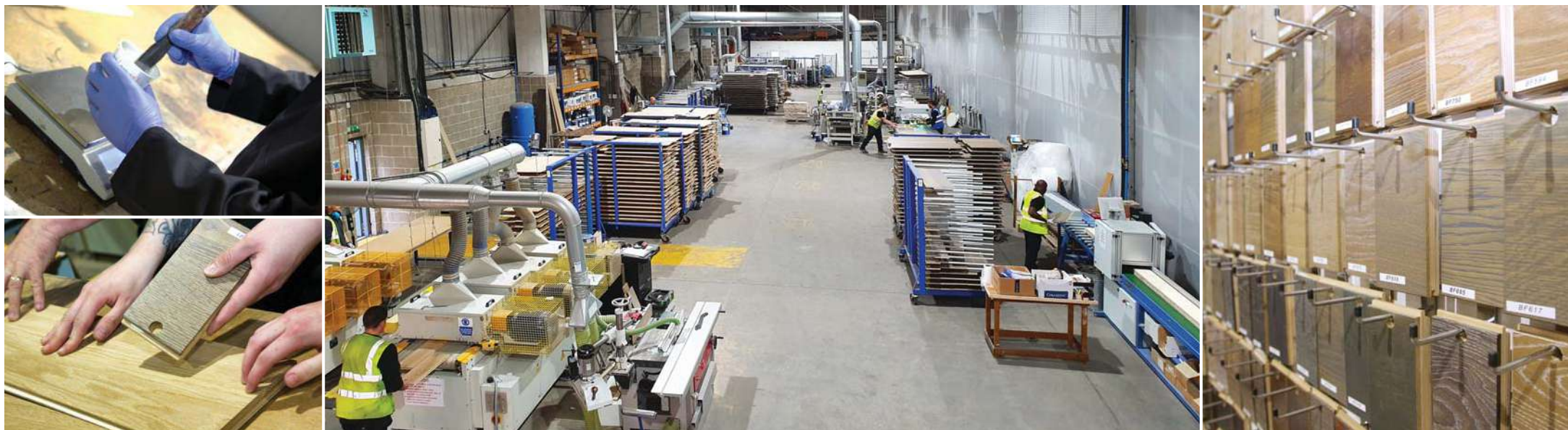


Fresco Hardwood Flooring

Creating your exceptional wood floor



Fresco Hardwood Flooring
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PRODUCTION

Our fully certified Oak is **harvested from sustainable forests** throughout Europe.

Using the latest state of the art machinery and highly experienced craftsmen, your floor is produced from FSC certified European logs during this **16 stage process**.



1. The Great Oak



2. Logs arrive



3. Logs selected



4. Logs processed



5. Bark removal



6. Lamellas cut



7. Kiln drying



8. Lamella calibration



9. Cold press lamination



10. Automated filling



11. Sanding



12. Profiling T&G



13. Colour Matching



14. Texturing



15. Finishing



16. Quality Control

THE LAB



Our state of the art Lab houses only the best machinery to achieve our **colour matching service**. With an extensive range of unfinished stock of European Prime and Rustic Oak and 100% Fumed Oak we are able to offer you a prompt colour matching service and final production time.

The process of **sample matching** takes 10 working days as we use the same extensive weighted method of application to ensure precise and consistent application of the oils, stains and textures required.





Bespoke Finish

THE FRESCO HARDWOOD FLOORING PROCESS

STEP
1

CHOOSE
YOUR
DESIGN

Start creating your bespoke floor by choosing your design from page 8 and 9.

STEP
2

CHOOSE
YOUR
DIMENSIONS

Choose the dimensions available in your design from page 8.

STEP
3

CHOOSE
YOUR
GRADE

Our range of designs are available in Prime and Rustic grades - shown on page 10 with the majority of items in stock and ready for finishing.

STEP
4

CHOOSE
YOUR
FINISHES

To complete your bespoke floor choose your texture and treatment from page 11 and your colour and finish from pages 12-22.

We use UV cured hardwax oil as our final protective layer. Available in Extra Matt, Matt, Satin & Gloss finishes.

Our simple **4 step process** allows you to create your own bespoke wood floor.

Now you've chosen your options, our experienced colour technicians will create your wood floor here in the UK, so ensuring the highest British quality and prompt delivery.

We also offer a bespoke colour matching service to create your perfect floor, so please feel free to provide us with a sample you would like us to match.

DESIGNS & DIMENSIONS

Planks

| |
|---|
| 12/3 x 180mm x Random Lengths 600-2200mm |
| 15/4 x 140 / 180 / 220mm x Random Lengths 600-2200mm |
| 20/6 x 140 / 180 / 220 / 260 / 300mm x Random Lengths 1400-2400mm |

Herringbone Blocks

| |
|--------------------|
| 15/4 x 70 x 350mm* |
| 20/5 x 70 x 350mm* |
| 10/4 x 90 x 500mm |
| 15/4 x 90 x 500mm |
| 20/6 x 90 x 500mm |
| 15/4 x 120 x 600mm |
| 20/6 x 120 x 600mm |

Chevrons - 45 Degree Angle

| |
|--------------------|
| 10/4 x 90 x 500mm |
| 15/4 x 90 x 500mm |
| 20/6 x 90 x 500mm |
| 15/4 x 120 x 600mm |
| 20/6 x 120 x 600mm |

Other dimensions are available upon request in either plank, herringbone or chevron.

*These sizes are only available in our tumbled finishes on pages 18 & 19.

| | |
|----------------------|-----------------------------------|
| Cube | 200mm wide |
| Mansion Weave | 200mm wide centre 90mm wide weave |
| Hexagon | 200mm wide |
| Continuous Versaille | 350 x 70mm and 140 x 140mm |

Each of the above designs are available in 15/4 or 20/6mm.



PLANK

HERRINGBONE

CHEVRON



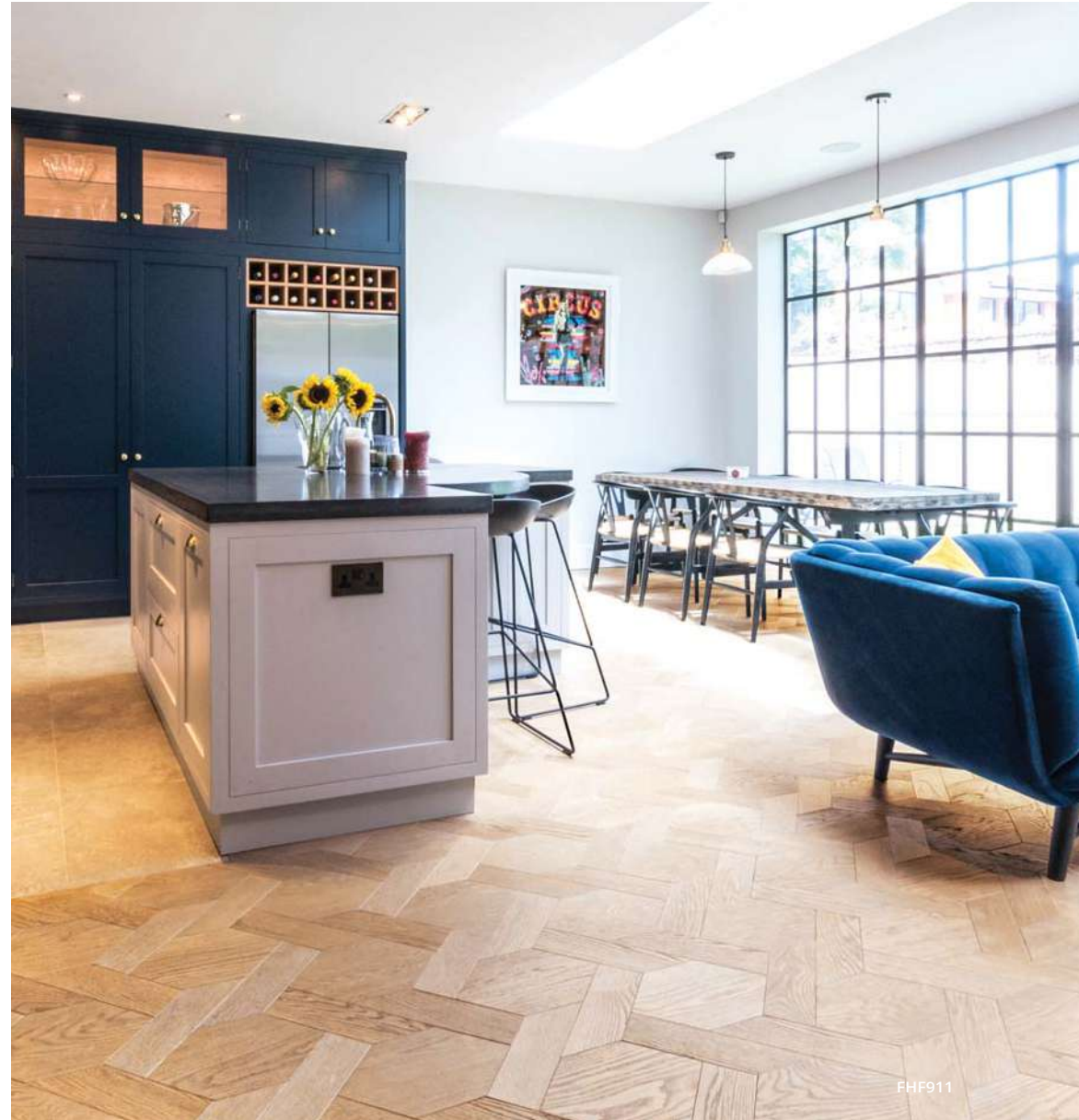


CUBE

HEXAGON

MANSION WEAVE

CONTINUOUS VERSAILLE



GRADING



Prime Grade

| | |
|----------------------|--|
| GENERAL | Clear grade with mixture of natural grain. |
| KNOTS | Occasional pin knots < 10mm. |
| SAPWOOD | Minimal edge and core sapwood. |
| COLOUR | Natural variation allowed with no heart wood. |
| GRADING RULES | Grading rules may vary from country to country and manufacturer to manufacturer. Please check at time of placing an order for a certain product/range. |



Rustic Grade

| | |
|----------------------|--|
| GENERAL | Rustic grade with mixture of natural grain and knots. |
| KNOTS | Healthy sound knots up to 60mm with dead knots up to 25mm and holes firmly filled. |
| SAPWOOD | Minimal edge and core sapwood. |
| COLOUR | Natural variation allowed with some heart wood. |
| GRADING RULES | Grading rules may vary from country to country and manufacturer to manufacturer. Please check at time of placing an order for a certain product/range. |

TEXTURES & TREATMENTS



Brushed

Removing the soft grain enhances the texture of the timber.
Available in light, medium or heavy brushed.



Aged & Tumbled

Each piece of flooring is tumbled to achieve an authentic aged look to the edges and surface of the timber.



Bandsawn

Our bandsawn floors have traditional cut marks across the face of the floor and particularly suit retail and commercial projects.



Fumed

100% Fumed - tones of deep dark brown/black.

Fresco Hardwood Flooring
offer you endless combinations
of surface treatments to create
your bespoke wood floor.

Here are the options available.



Light Smoked

Surface smoked – tones of light to medium brown.



Medium Smoked

Surface smoked – tones of medium to dark brown.



Dark Smoked

Surface smoked – tones of dark brown.



UV Oil Finish

UV cured hardwax oil.
Available in Extra Matt, Matt, Satin & Gloss finishes.

Our **fumed and smoked** colours are achieved through a process which reacts with the natural tannins in the oak and although we use controlled processes, the final colours are dictated by nature and not by using pigmented stains.

Please be aware that when you buy smoked or fumed oak there will be a large variation in colour, this is the beauty of having these floors.

OUR COLLECTIONS

PLANK

HERRINGBONE

CHEVRON

Fresco Hardwood Flooring offer you the option of thickness, width and grade in your chosen finish.

Our core range of 36 finishes are a few of our favourites to whet your appetite; with endless options of textures, colours and finishes available.

Pages 12 to 22 show our core range in planks, classic herringbone and timeless chevrons. The majority of these finishes are available in the designs and dimensions shown on pages 8-9, excluding our torched finishes that are only available in planks.

All flooring is produced to order, delivery times to be confirmed at this time.



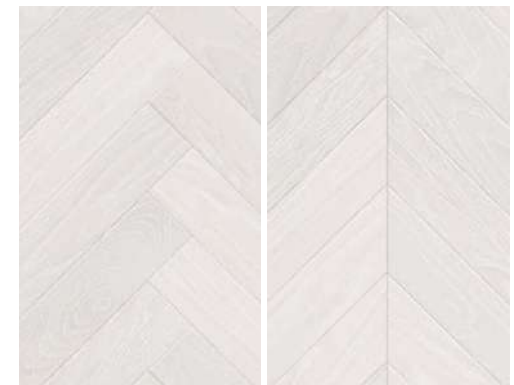
FHF901 Subtle White (Grain Only)



FHF902 Standard White



FHF903 Intense White





FHF512 Woodlook Matt

FHF910 Matt UVM

FHF911 Satin UVS

FHF916 Antique Brown



FHF921 Light Smoked

FHF923 Light Smoked White (Grain Only)

FHF922 Light Smoked White

FHF929 Dark Smoked White



FHF497 Heavy Brushed Dark Smoked White Matt

FHF569 Heavy Brushed Grey

FHF521 Medium Smoked Natural (Grain Only)

FHF941 Dark Smoked



FHF1975 Medium Smoked & Bespoke Oil

FHF1976 Medium Smoked & Bespoke Oil

FHF938 Light Grey

FHF939 Dark Grey

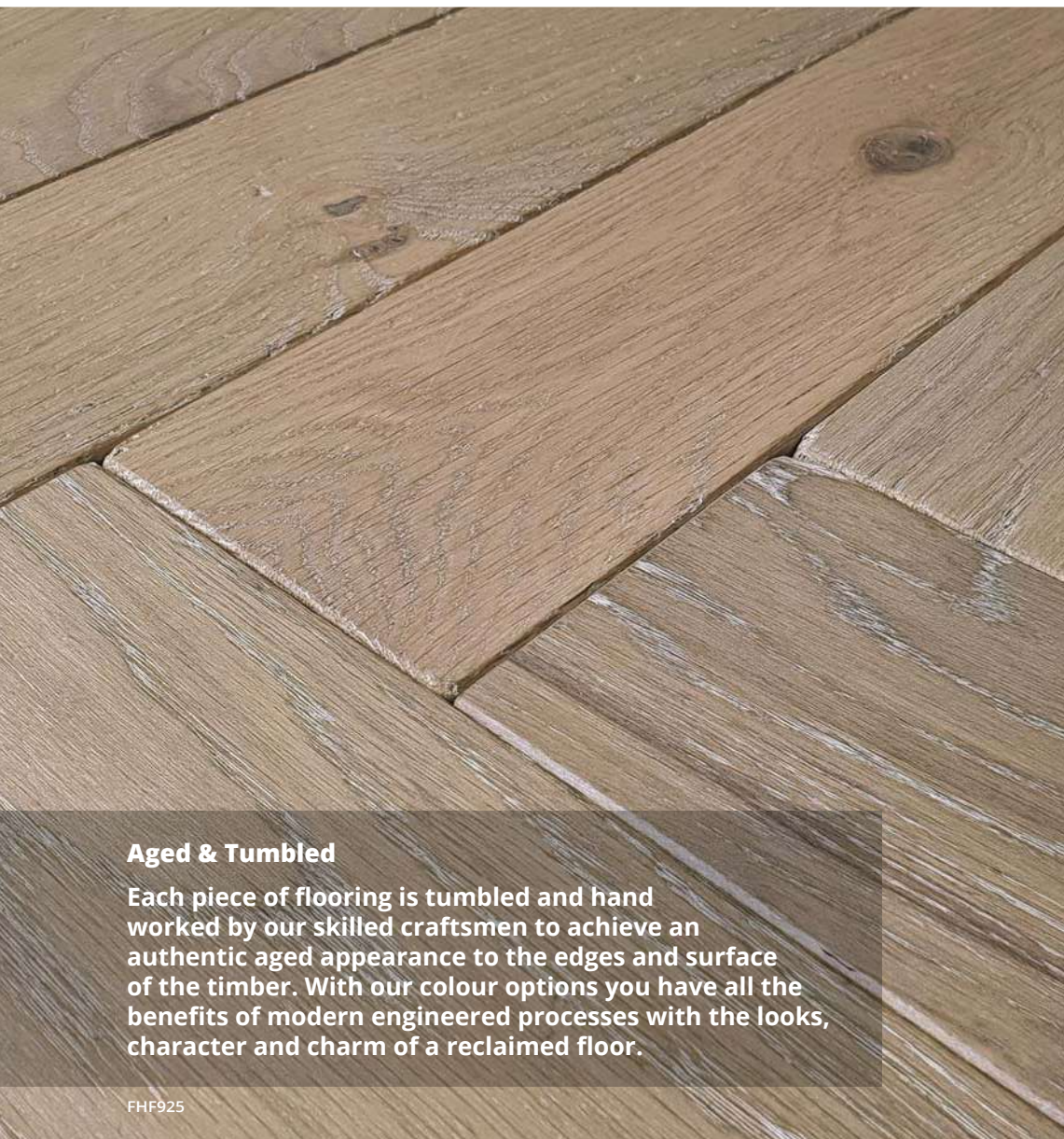


FHF920 Satin (on 100% Fumed)

FHF904 Intense Black



FHF904



Aged & Tumbled

Each piece of flooring is tumbled and hand worked by our skilled craftsmen to achieve an authentic aged appearance to the edges and surface of the timber. With our colour options you have all the benefits of modern engineered processes with the looks, character and charm of a reclaimed floor.

FHF925



FHF912 Aged & Tumbled



FHF924 Aged & Tumbled Light Smoked



FHF943 Aged & Tumbled Dark Smoked



FHF919 Aged & Tumbled White



FHF925 Aged & Tumbled Light Smoked White



FHF932 Aged & Tumbled Dark Smoked White



FHF913 Bandsawn

FHF926 Bandsawn Light Smoked

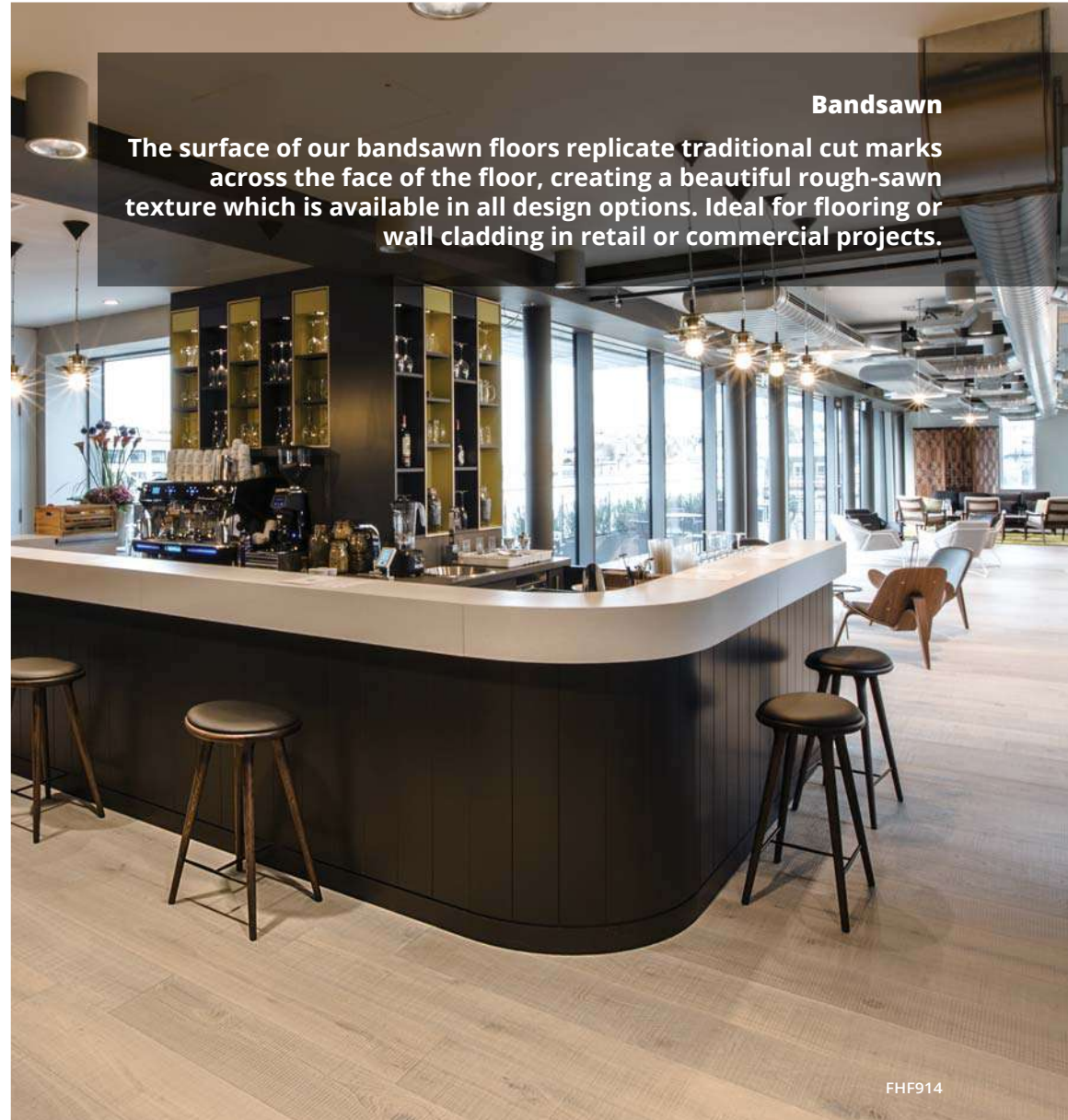
FHF944 Bandsawn Dark Smoked

FHF914 Bandsawn White



FHF419 Bandsawn Light Smoked Sand

FHF934 Bandsawn Dark Smoked White



FHF914

SOMETHING DIFFERENT

TORCHED FINISHING

Artistry of the flame. A specially designed machine is used to accomplish the torched edges on our floors. This process is repeated to achieve the required result.

As with smoking and fuming the torched process reacts in different ways with the *'nature that is wood'*. Wider grain and knots will not burn as fast as the wood around them, especially if that surrounding grain is closer together.

Whilst the effect will always show variation in finish, the position at which the torches are fixed in the machine is kept constant for consistency of the torching.

This process is only available in our range of plank floors on the long edges, not the short ends.



FHF1586 Torched Light Smoked

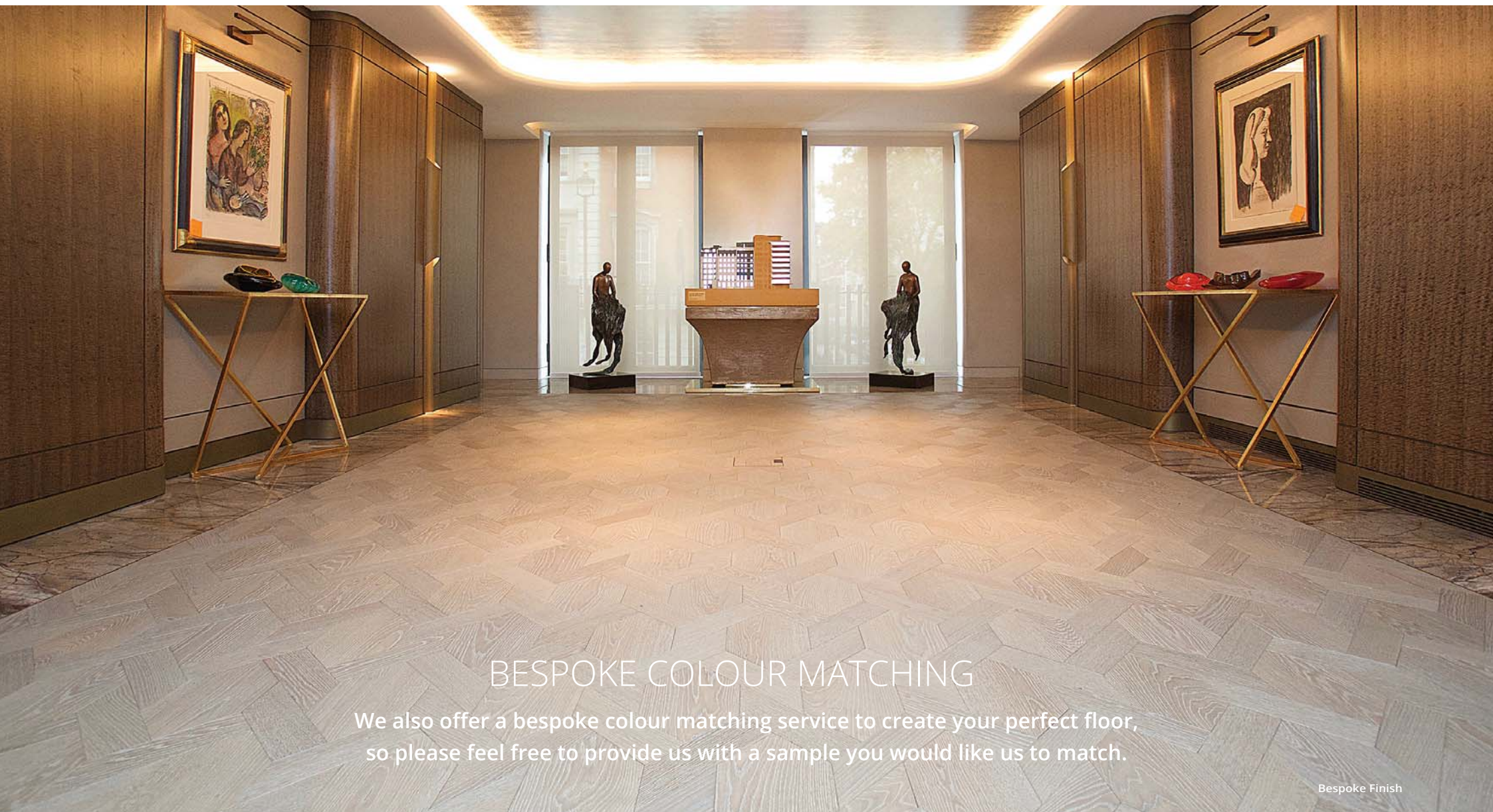


FHF1587 Torched Aged & Tumbled Light Smoked



FHF1588 Torched Bandsawn Light Smoked





BESPOKE COLOUR MATCHING

We also offer a bespoke colour matching service to create your perfect floor, so please feel free to provide us with a sample you would like us to match.

Bespoke Finish



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